

## ENERTITE® IB-418 LOW-DENSITY, OPEN-CELL INSULATION

### DESCRIPTION:

ENERTITE IB-418 is a two-component low-density open-cell spray polyurethane foam system designed for use in residential construction and common commercial insulation applications. ENERTITE IB-418 is compatible with most common construction materials but can only be processed with ELASTOSPRAY® 8000A Isocyanate. The benefits of ENERTITE IB-418 include:

- Ignition Barrier in Limited-Access Attics and Crawlspace
- Superior insulation
- Non-fibrous
- Sound control

### TYPICAL PROPERTIES<sup>(1)</sup>:

PROPERTY	METHOD	ENERTITE IB-418
<b>Resin:</b>		
Specific Gravity @ 70°F	ASTM D1638	1.135
Viscosity @ 77°F (cps)	Brookfield	350
<b>Cured Foam:</b>		
Density, core (pcf @ 4" lifts)	ASTM D1622	0.6 – 1.0
Open Cell Content (%)	ASTM D6226	>90
Thermal Resistance (aged)		
R-value (ft <sup>2</sup> hr °F/Btu in) <sup>(2)</sup>	ASTM C518	4.1 / in @ 1-in thick 3.8 / in @ 4-in thick
Tensile Strength	ASTM D1623	3.3 psi
Surface Burning Characteristics		
Flame Spread Index <sup>(3)</sup>	ASTM E84	≤ 25
Smoke Developed Index	ASTM E84	≤ 450

(1) These physical property values are typical for this material as applied at our development facility under controlled conditions. SPF performance and actual physical properties will vary with differences in application (i.e. ambient conditions, process equipment and settings, material throughput, etc.). As a result, these published properties should be used as guidelines solely for the purpose of evaluation. Physical property specifications should be determined from actual production material.

The above data was collected from samples prepared using the following equipment configuration:

- GRACO® Reactor® E-30 proportioner set at 1:1 volume ratio with 50 ft. of heated delivery hose
- GRACO® Fusion® Air Purge spray-gun configured with an AR4242 mix chamber
- Process temperature settings: Isocyanate 100-110°F; Resin 100-110°F; Hose 100-110°F
- Process pressure: 1000 psig minimum while spraying

(2) The data chart shows the R-value of this insulation. "R" means resistance to heat flow. The higher the R-value, the greater the insulating power. Compare insulation R-values before you buy. There are other factors to consider. The amount of insulation will depend upon the climate, the type and size of your house, and the fuel use patterns and family size. If you buy too much insulation it will cost you more than what you will save on fuel. To achieve proper R-values, it is essential that this insulation be installed properly.

### ADDITIONAL TESTING:

- ASTM E84 (Class I)<sup>(3)</sup> (4)
- AIR LEAKAGE / AIR PERMEANCE

PROPERTY	METHOD	THICKNESS	ENERTITE IB-418
Air Leakage	ASTM E283	3.5 inches	<0.02 L/s-m <sup>2</sup> @ 75 Pa
Air Permeance	ASTM E2178	3.5 inches	<0.02 L/s-m <sup>2</sup> @ 75 Pa

- ATTIC and CRAWL SPACE assemblies (ICC-ES AC377, Appendix X)
  - No Covering Required
    - 12 inches (max) thickness in Wall
    - 16 inches (max) thickness in Ceilings
  - As a covering over ENERTITE NM
    - 2 inches (min) covering 10 inches (max) ENERTITE NM in Walls
    - 2 inches (min) covering 14 inches (max) ENERTITE NM in Ceilings
  - No coating required when installed in accordance with the limitations described in Section X2.2 of ICC-ES Acceptance Criteria AC377 Approved November 2012 (Editorially corrected April 2013).

### ADDITIONAL INFORMATION:

Odor level of spray polyurethane foam is dependent on proper application using the recommended processing parameters.

Caution-Failure to follow the application precautions, material safety data sheet information as well as accepted industry practices ([www.spraypolyurethane.org](http://www.spraypolyurethane.org)) may result in unwanted foam physical properties and applications that may not provide the desired results. This also includes unwanted health risks such as possible respiratory issues, sensitization or eye irritations such as blue haze for applicators and workers located in the area being sprayed. A full understanding of the foam processing and all safety risks must be completed before spraying. Call our BASF spray foam team if you have questions 800-706-0712.

Please contact your local Sales or Technical Representative for specific questions regarding ENERTITE IB-418 properties, approvals, or certifications.

(3) This numerical flame spread rating does not reflect hazards presented by this or any other material under actual fire conditions. Polyurethane foam systems should not be left exposed and must be protected by a minimum 15-minute thermal barrier or other code-compliant material as allowed by applicable building code(s) and Code Officials. Building Codes provide guidelines representing minimum requirements. Further information is available at [www.iccsafe.org](http://www.iccsafe.org). Consult all Authorities Having Jurisdiction (AHJ) over an area for additional or specific requirements prior to beginning any project.

(4) ASTM E 84 is a test designed for sample thickness up to four (4) inches. NFPA 286 is a building code recognized alternative test conducted on large-scale assemblies to evaluate foam thickness in excess of four (4) inches.

## GENERAL INFORMATION:

ENERTITE IB-418 is a spray polyurethane foam (SPF) system intended for installation by qualified contractors trained in the processing and application of SPF systems, as well as the plural-component polyurethane dispensing equipment required to do so. Contractors and applicators must comply with all applicable and appropriate storage, handling, processing and safety guidelines. BASF technical service personnel should be consulted in all cases where application conditions are questionable.

## CAUTIONS AND RECOMMENDATIONS:

ENERTITE IB-418 is designed for an application rate of ½ inch minimum to 6 inches maximum per pass. Once installed and material has cooled, it is possible to add additional applications in order to increase the overall installed thickness of SPF. Thicker installations are allowed based on large scale testing. Please see ESR-3102 for additional information. This application procedure is in compliance with the Spray Polyurethane Foam Alliance (SPFA).

ENERTITE IB-418 is NOT designed for use as an EXTERIOR roofing system. BASF offers a separate line of products for exterior roofing applications. For more information, please contact your sales representative.

Cold-storage structures such as coolers and freezers demand special design considerations with regard to thermal insulation and moisture-vapor drive. ENERTITE IB-418 should NOT be installed in these types of constructions unless the structure was designed by a design professional for specific use as cold storage.

ENERTITE IB-418 is designed for installation in most standard construction configurations using common materials such as wood and wood products, metal and concrete. ENERTITE IB-418 has performed successfully when sprayed onto wood substrates down to 40°F. For other substrates, please consult your BASF sales or technical service representative for specific recommendations.

Foam plastic materials installed in walls or ceilings may present a fire hazard unless protected by an approved, fire-resistant thermal barrier with a finish rating of not less than 15 minutes as required by building codes. Rim joists/header areas, in accordance with the IRC and IBC, may not require additional protection. Foam plastic must also be protected against ignition by code prescribed or properly tested materials in attics and crawl spaces. See relevant Building Codes and [www.iccsafe.org](http://www.iccsafe.org) for more information.

In addition to reading and understanding the MSDS, all contractors and applicators must use appropriate respiratory, skin and eye Personal Protective Equipment (PPE) when handling and processing polyurethane chemical systems. Personnel should review the following documents published by Spray Polyurethane Foam Alliance (SPFA):

AX-171 *Course 101-R Chapter 1: Health, Safety and Environmental Aspects of Spray Polyurethane Foam and Coverings*  
[www.spraypolyurethane.org](http://www.spraypolyurethane.org)

Also, the following document is available from the Center for the Polyurethanes Industries (CPI):

*Model Respiratory Protection Program for Compliance with the Occupational Safety and Health Administration's Respiratory Protection Program Standard 29 C.F.R. §1910.134*

As with all SPF systems, improper application techniques should be avoided. Examples of improper application techniques include, but are not limited to excessive thickness of SPF, off-ratio material and spraying into or under rising SPF. Potential results of improperly installed SPF include: dangerously high reaction temperatures that may result in fire and offensive odors that may or may not dissipate. Improperly installed SPF must be removed and replaced with properly installed materials.

LARGE MASSES of SPF should be removed to an outside safe area, cut into smaller pieces and allowed to cool before discarding into any trash receptacle.

All areas that are sprayed incorrectly or result in A only material, B only material, improperly mixed or off ratio materials, too thick of an application or two quick of a thickness build up, are to be removed and replaced with properly processed spray foam. All cleaning solvents and others materials are to be captured and properly disposed of and not left at the job site.

SPF insulation is combustible. High-intensity heat sources such as welding or cutting torches must not be used in contact with or in close proximity to ENERTITE IB-418 or any polyurethane foam.

## SHELF LIFE AND STORAGE CONDITIONS:

ENERTITE IB-418 has a shelf life of approximately three (3) months from the date of manufacture when stored in original, unopened containers at 75-85°F. As with all industrial chemicals, this material should be stored in a covered, secure location and never in direct sunlight. Storage temperatures above the recommended range will shorten shelf life. Storage temperatures above the recommended range may also result in elevated headspace pressure within packages.

## LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY:

The information herein is to assist customers in determining whether our products are suitable for their applications. Our products are only intended for sale to industrial and commercial customers. Customer assumes full responsibility for quality control, testing and determination of suitability of products for its intended application or use. We warrant that our products will meet our written liquid component specifications. We make no other warranty of any kind, either express or implied, by fact or law, including any warranty of merchantability or fitness for a particular purpose. Our total liability and customers' exclusive remedy for all proven claims is replacement of nonconforming product and in no event shall we be liable for any other damages.